Product Environmental Profile

Lexium 62 ILM Connection Module ILM62CM, 20A

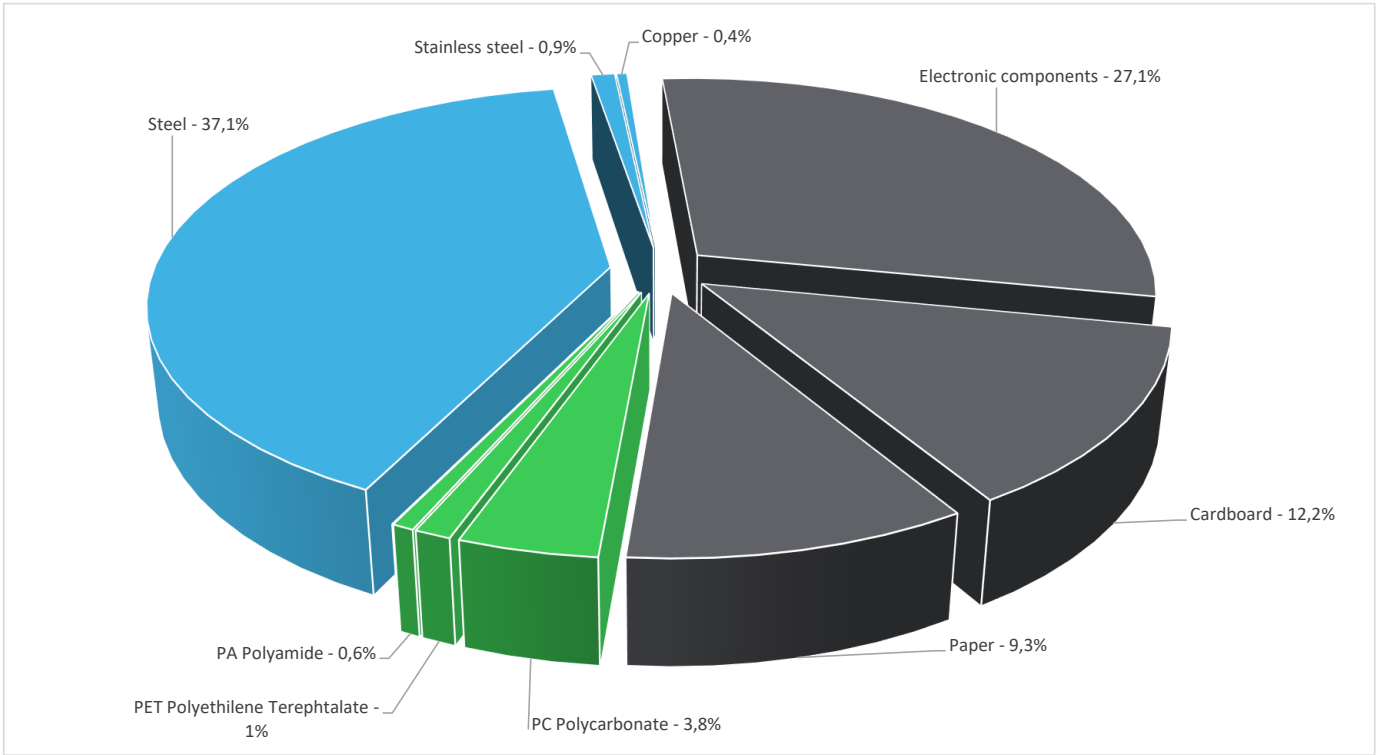


General information

Reference product	Lexium 62 ILM Connection Module ILM62CM, 20A - ILM62CMD20A000
Description of the product	The ILM62 Connexion Module supplies the ILM62 Servo Modules with DC voltage from the DC bus via a hybrid cable or via a power cable (Daisy Chain wiring). Additionally, the ILM62 Connexion Module provides the Inverter Enable and sercos interface.
Description of the range	Single product
Functional unit	To supply DC power and communication signals to ILM62 Servo Modules through a DC bus network in industrial automation applications for 10 years with a power consumption of 10 W for 100% of the time
Specifications are:	Input current : 20 A Output current : 20 A Continuous output : 0.95 / 1.273 kW/hp DC bus input voltage : 250…700 VDC DC bus output voltage : 250…700 VDC Control voltage : 24 VDC (-20%… +25%) Inverter Enable input voltage : 24 VDC(-20%… +25%) Inverter Enable output voltage : 40 VAC Inverter Enable output current : 2A

Constituent materials

Reference product mass	2,773 kg	including the product, its packaging, additional elements and accessories



Plastics	5,4%
Metals	38,4%
Others	56,2%

Substance assessment

Details of ROHS and REACH substances information are available on the Schneider-Electric website
https://www.se.com

Additional environmental information

End Of Life	Recyclability potential:	**57%**	The recyclability rate was calculated from the recycling rates of each material making up the product based on REEECY'LAB tool developed by Ecosystem, for components/materials not covered by the tool, data from the EIME database and the related PSR was taken. If no data was found a conservative assumption was used (0% recyclability).

Environmental impacts

Reference service life time	10 years
Product category	Other equipments - Active product
Life cycle of the product	The manufacturing, the distribution, the installation, the use and the end of life were taken into consideration in this study.
Electricity consumption	The electricity consumed during manufacturing processes is considered for each part of the product individually, the final assembly generates a negligible consumption.
Installation elements	This product does not require any installation operations.
Use scenario	The product is in active mode 100% of the time with a power use of 10W for 10 years.
Time representativeness	The collected data are representative of the year 2026
Technological representativeness	The Modules of Technologies such as material production, manufacturing processes and transport technology used in the PEP analysis (LCA EIME in the case) are similar and representative of the actual type of technologies used to make the product.

Geographical representativeness	**Final assembly site**	**Use phase**		**End-of-life**
	Carros (France)	Rest of the world		Rest of the world
Energy model used	**[A1 - A3]**	**[A5]**	**[B6]**	**[C1 - C4]**
	Electricity mix; Production mix; low voltage; 2022; France, FR	No energy used	Electricity mix; Consumption mix; Low voltage; 2022; Germany, DE Electricity mix; Consumption mix; Low voltage; 2022; Italy, IT Electricity mix; Production mix; low voltage; 2022; China, CN Electricity mix; Consumption mix; Low voltage; 2022; France, FR Europe, EU-27	Global, European and French datasets are used.

Detailed results of the optional indicators mentioned in PCRed4 are available in the LCA report and on demand in a digital format - Country Customer Care Center - http://www.se.com/contact

Mandatory Indicators		**Lexium 62 ILM Connection Module ILM62CM, 20A - ILM62CMD20A000**						
Impact indicators	**Unit**	**Total (without Module D)**	**[A1 - A3] - Manufacturing**	**[A4] - Distribution**	**[A5] - Installation**	**[B1 - B7] - Use**	**[C1 - C4] - End of life**	**[D] - Benefits and loads**
Contribution to climate change	kg CO2 eq	4,80E+02	4,28E+01	4,17E-01	1,21E+00	4,31E+02	4,69E+00	-4,05E+00
Contribution to climate change-fossil	kg CO2 eq	4,73E+02	4,37E+01	4,17E-01	2,31E-01	4,24E+02	4,68E+00	-4,04E+00
Contribution to climate change-biogenic	kg CO2 eq	6,96E+00	-9,44E-01	0*	9,77E-01	6,92E+00	6,48E-03	-9,64E-03
Contribution to climate change-land use and land use change	kg CO2 eq	1,80E-04	1,77E-04	6,04E-07	4,33E-08	0,00E+00	2,74E-06	0,00E+00
Contribution to ozone depletion	kg CFC-11 eq	7,84E-06	5,47E-06	4,77E-09	8,59E-09	2,27E-06	8,99E-08	-6,00E-07
Contribution to acidification	mol H+ eq	3,10E+00	2,12E-01	6,60E-04	1,35E-03	2,88E+00	1,07E-02	-2,45E-02
Contribution to eutrophication, freshwater	kg P eq	6,35E-04	1,82E-04	1,53E-06	3,62E-07	4,22E-04	2,88E-05	-6,15E-06
Contribution to eutrophication, marine	kg N eq	3,39E-01	2,28E-02	1,26E-04	3,22E-04	3,14E-01	1,58E-03	-2,34E-03
Contribution to eutrophication, terrestrial	mol N eq	4,73E+00	2,75E-01	1,39E-03	4,30E-03	4,44E+00	1,71E-02	-2,74E-02
Contribution to photochemical ozone formation - human health	kg COVNM eq	1,11E+00	8,38E-02	4,44E-04	9,10E-04	1,02E+00	5,01E-03	-9,57E-03
Contribution to resource use, minerals and metals	kg Sb eq	1,66E-02	1,65E-02	0*	0*	1,15E-04	0*	-1,30E-03
Contribution to resource use, fossils	MJ	8,80E+03	6,20E+02	7,29E+00	4,51E+00	8,12E+03	4,82E+01	-9,51E+01
Contribution to water use	m3 eq	6,16E+01	2,74E+01	1,48E-02	1,40E-02	3,38E+01	3,70E-01	-1,77E+00

Inventory flows Indicators		Lexium 62 ILM Connection Module ILM62CM, 20A - ILM62CMD20A000						
Inventory flows	Unit	Total (without Module D)	[A1 - A3] - Manufacturing	[A4] - Distribution	[A5] - Installation	[B1 - B7] - Use	[C1 - C4] - End of life	[D] - Benefits and loads
Contribution to renewable primary energy used as energy	MJ	1,82E+03	5,89E+01	0*	3,59E-01	1,76E+03	1,57E+00	-7,66E-01
Contribution to renewable primary energy used as raw material	MJ	7,29E+00	7,29E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to total renewable primary energy	MJ	1,83E+03	6,62E+01	0*	3,59E-01	1,76E+03	1,57E+00	-7,66E-01
Contribution to non renewable primary energy used as energy	MJ	8,79E+03	6,05E+02	7,29E+00	4,51E+00	8,12E+03	4,82E+01	-9,51E+01
Contribution to non renewable primary energy used as raw material	MJ	1,46E+01	1,46E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to total non renewable primary energy	MJ	8,80E+03	6,20E+02	7,29E+00	4,51E+00	8,12E+03	4,82E+01	-9,51E+01
Contribution to use of secondary material	kg	3,99E-01	3,99E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to use of renewable secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to use of non renewable secondary fuels	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to net use of fresh water	m³	1,44E+00	6,38E-01	3,45E-04	3,22E-04	7,88E-01	1,07E-02	-4,12E-02
Contribution to hazardous waste disposed	kg	1,50E+02	1,35E+02	0*	2,43E-01	1,42E+01	8,90E-01	-1,03E+02
Contribution to non hazardous waste disposed	kg	9,45E+01	2,01E+01	3,71E-02	3,20E-02	7,29E+01	1,51E+00	-3,35E+00
Contribution to radioactive waste disposed	kg	1,90E-02	1,01E-02	2,94E-05	1,42E-05	8,66E-03	1,71E-04	-1,51E-03
Contribution to components for reuse	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to materials for recycling	kg	1,51E+00	2,30E-01	0,00E+00	0,00E+00	0,00E+00	1,28E+00	0,00E+00
Contribution to materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Contribution to exported energy	MJ	1,42E-02	1,63E-03	0,00E+00	0,00E+00	0,00E+00	1,26E-02	0,00E+00

* represents less than 0.01% of the total life cycle of the reference flow

Contribution to biogenic carbon content of the product	kg of C	0,00E+00
Contribution to biogenic carbon content of the associated packaging	kg of C	2,01E-01

** The calculation of the biogenic carbon is based on the Ademe for the Cardboard (28%), EN16485 for Wood (39,52%), and APESA/RECORD for Paper (37,8%)*

Mandatory Indicators		Lexium 62 ILM Connection Module ILM62CM, 20A - ILM62CMD20A000							
Impact indicators	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to climate change	kg CO2 eq	4,31E+02	0	0,00E+00	0	0	0	4,31E+02	0
Contribution to climate change-fossil	kg CO2 eq	4,24E+02	0	0,00E+00	0	0	0	4,24E+02	0
Contribution to climate change-biogenic	kg CO2 eq	6,92E+00	0	0,00E+00	0	0	0	6,92E+00	0
Contribution to climate change-land use and land use change	kg CO2 eq	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to ozone depletion	kg CFC-11 eq	2,27E-06	0	0,00E+00	0	0	0	2,27E-06	0
Contribution to acidification	mol H+ eq	2,88E+00	0	0,00E+00	0	0	0	2,88E+00	0
Contribution to eutrophication, freshwater	kg P eq	4,22E-04	0	0,00E+00	0	0	0	4,22E-04	0
Contribution to eutrophication marine	kg N eq	3,14E-01	0	0,00E+00	0	0	0	3,14E-01	0
Contribution to eutrophication, terrestrial	mol N eq	4,44E+00	0	0,00E+00	0	0	0	4,44E+00	0
Contribution to photochemical ozone formation - human health	kg COVNM eq	1,02E+00	0	0,00E+00	0	0	0	1,02E+00	0
Contribution to resource use, minerals and metals	kg Sb eq	1,15E-04	0	0,00E+00	0	0	0	1,15E-04	0
Contribution to resource use, fossils	MJ	8,12E+03	0	0,00E+00	0	0	0	8,12E+03	0
Contribution to water use	m3 eq	3,38E+01	0	0,00E+00	0	0	0	3,38E+01	0

Inventory flows Indicators		Lexium 62 ILM Connection Module ILM62CM, 20A - ILM62CMD20A000							
Inventory flows	Unit	[B1 - B7] - Use	[B1]	[B2]	[B3]	[B4]	[B5]	[B6]	[B7]
Contribution to use of renewable primary energy excluding renewable primary energy used as raw material	MJ	1,76E+03	0	0,00E+00	0	0	0	1,76E+03	0
Contribution to use of renewable primary energy resources used as raw material	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to total use of renewable primary energy resources	MJ	1,76E+03	0	0,00E+00	0	0	0	1,76E+03	0
Contribution to use of non renewable primary energy excluding non renewable primary energy used as raw material	MJ	8,12E+03	0	0,00E+00	0	0	0	8,12E+03	0
Contribution to use of non renewable primary energy resources used as raw material	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to total use of non-renewable primary energy resources	MJ	8,12E+03	0	0,00E+00	0	0	0	8,12E+03	0
Contribution to use of secondary material	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to use of renewable secondary fuels	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to use of non renewable secondary fuels	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to net use of freshwater	m³	7,88E-01	0	0,00E+00	0	0	0	7,88E-01	0
Contribution to hazardous waste disposed	kg	1,42E+01	0	0,00E+00	0	0	0	1,42E+01	0
Contribution to non hazardous waste disposed	kg	7,29E+01	0	0,00E+00	0	0	0	7,29E+01	0
Contribution to radioactive waste disposed	kg	8,66E-03	0	0,00E+00	0	0	0	8,66E-03	0
Contribution to components for reuse	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to materials for recycling	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to materials for energy recovery	kg	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0
Contribution to exported energy	MJ	0,00E+00	0	0,00E+00	0	0	0	0,00E+00	0

** represents less than 0.01% of the total life cycle of the reference flow*

Life cycle assessment performed with EIME version v6.2.5-6, database version 2024-01 in compliance with ISO14044, EF3.1 method is applied, for biogenic carbon storage, assessment methodology -1/1 is used

Please note that the values given above are only valid within the context specified and cannot be used directly to draw up the environmental assessment of an installation.

Registration number :	ENVPEP1407008_V3	*Drafting rules*	PCR-ed4-2021 09 06
		Supplemented by	PSR-0005-ed3.1-EN-2023 12 08
Date of issue	09-2026	*Information and reference documents*	www.pep-ecopassport.org
		Validity period	5 years

Independent verification of the declaration and data, in compliance with ISO 14021 : 2016

Internal X External

The PCR review was conducted by a panel of experts chaired by Julie Orgelet (DDemain)

PEPs are compliant with XP C08-100-1:2016 and EN 50693:2019 or NF E38-500 :2022

The components of the present PEP may not be compared with components from any other program.

Document complies with ISO 14021:2016 "Environmental labels and declarations. Type II environmental declarations"

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